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# Technical Report No. 68.161.15.02829.01 Dated 2015-09-08

Applicant:	SHENZHEN EAGLE CREATION TOYS CO.,LTD		
Address:	1013,Huatong Building, 2127 Sungang East Road, Louhu, Shenzhen, China		
Attn.:	Ms. Carole		
Sample Description:	Wooden trains and wooden track set		
Model No.:	CTA Blue Line MP03-11BL, CTA Red Line MP03-11RD, NYC 1-t MP01-1101, NYC 7-Train MP01-1107, NYC a-train MP01-110A, I C-train MP01-110C, NYC F-Train MP01-110F, NYC Midtown Station Track Set MP01-	NYC	
Supplier:	SHENZHEN EAGLE CREATION TOYS CO., LTD		
Buyer:	Fay Graphic Deasign Ltd.		
Age Grading for Testing:	Over 3 years		
Labelled Age Grading:	Ages 3 and older For Track Not declared For Train		
Appropriate Age Grading:	Over 3 years		
Applicant's requested Age Grading:	Not Specify		
Country of Origin:	China		
Exported to:	USA		
Sample Receive Date:	2015-08-24, 2015-09-01		
Test Period:	From 2015-08-31 to 2015-09-06		
Test Requested and Conclusion:	Standard Consumer Safety Specification for Toy Safety ASTI F963-11		
	(1) Mechanical and Physical Properties	PASS	
	(2) Flammability	PASS	
	(3) Soluble Migrated Elements Content	PASS	
	(4) Total Lead Content	PASS	

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	CPSIA	
	<ul><li>(5) Total Lead (Pb) Content Consumer Product Safety Improvement Act of 2008 (Sec 101)</li></ul>	PASS
	(6) Phthalates (DEHP, DBP, BBP, DINP, DIDP, DNOP and DnHP) Content Consumer Product Safety Improvement Act of 2008 (Sec 108)	PASS
Test Results:	Refer to following page(s)	
Remark:	The result relates only to the items tested.	

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# 1. TESTED SUBJECT DESCRIPTION

SAMPLE NUMBER	TESTED MATERIAL DESCRIPTION	РНОТО
001	Silvery w/ multi-color coating (Pattern of train)	
002	Black coating (Base)	
003	Transparent lacqer w/ multi-color coating (Pattern on board)	
004	Black plastic wheel	
005	Silvery metal big cover (Front & back)	
006	Silvery metal small cover (Wheel)	
007	Silvery metal rivet (Bottom)	
008	Silvery metal shaft (Connect)	
009	Red coating (Pattern)	
010	White coating (Pattern)	REMARK PERSON REMARKS IN INVESTIGATION AND AND AND AND AND AND AND AND AND AN



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SAMPLE NUMBER	TESTED MATERIAL DESCRIPTION	РНОТО
011	Multi-color coating on paper (Catalog)	
012	White w/ red coating (Pattern)	HK
013	Finished product	



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#### 2. TEST RESULTS

#### 2.1. MECHANICAL AND PHYSICAL PROPERTIES

Test method: with reference to ASTM F963-11

Test Sample: 013

CLAUSE	TITLE/DESCRIPTION	ASSESSMENT
4	Safety Requirements	
4.1	Material Quality (Visual Assessment)	PASS
4.7	Accessible Edges	PASS
4.8	Projections	PASS
4.9	Accessible Points	PASS
4.11	Nails and Fasteners	PASS
4.17	Wheels, Tires, and Axles	PASS
4.38	Magnets	PASS
5	Labeling Requirements	
5.16	Promotional Materials	PASS
6	Instructional Literature	
6.1	Definition and Description	PASS
7	Producer's Markings	
7.1	Name and Address of the Producer or the Distributor	PASS

Note:

Only applicable clause was shown

#### 2.2. FLAMMABILITY

Test method: with reference to ASTM F963-11

Test Sample: 013

CLAUSE	TITLE/DESCRIPTION	ASSESSMENT
4.2	Flammability - Materials used in toys shall not be flammable.	PASS
	The results of the burning rate of the most severe part= IBE	
	IBE=Ignited but self-extinguished before burn-rate could be determined	

Note:

Only applicable clauses were shown

Maximum permissible burning rate = 0.1 in/sec.

 (All styles of) the sample (and its accessories) were tested, the above result only showed the most severe burn rate.



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## 2.3. SOLUBLE MIGRATED ELEMENTS CONTENT

For Paint and Similar Surface-Coating Materials:

Test method: With reference to ASTM F 963-11 Section 8.3.2 Heavy metal analysis was determined by Inductively Coupled Plasma Optical Emission Spectrometry (ICP-OES). [Reporting Limit: 2.5mg/kg for As and 5 mg/kg for other heavy metals]

	F	RESULT [mg/kg]		
TEST ITEM	SAMPLE 001	SAMPLE 002	SAMPLE 003	_ MAXIMUM LIMIT [mg/kg]
Soluble Lead (Pb)	< 5	< 5	< 5	90
Soluble Antimony (Sb)	< 5	< 5	< 5	60
Soluble Arsenic (As)	< 2.5	< 2.5	< 2.5	25
Soluble Barium (Ba)	9.2	7.9	< 5	1000
Soluble Cadmium (Cd)	< 5	< 5	< 5	75
Soluble Chromium (Cr)	< 5	< 5	< 5	60
Soluble Mercury (Hg)	< 5	< 5	< 5	60
Soluble Selenium (Se)	< 5	< 5	< 5	500
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TEST ITEM	RESUL	RESULT [mg/kg]		
IESTITEM	SAMPLE 011	SAMPLE 012	[mg/kg]	
Soluble Lead (Pb)	< 5	< 5	90	
Soluble Antimony (Sb)	< 5	< 5	60	
Soluble Arsenic (As)	< 2.5	< 2.5	25	
Soluble Barium (Ba)	8.6	< 5	1000	
Soluble Cadmium (Cd)	< 5	< 5	75	
Soluble Chromium (Cr)	< 5	< 5	60	
Soluble Mercury (Hg)	< 5	< 5	60	
Soluble Selenium (Se)	< 5	< 5	500	

- "mg/kg" denotes milligram per kilogram
- "<" denotes less than</li>
- Result shown is adjusted analytical result.
- Limit is quoted from ASTM F963-11 Clause 4.3.5.2.



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For Substrate Materials:

Test method: With reference to ASTM F 963-11 Section 8.3.5 Heavy metal analysis was determined by Inductively Coupled Plasma Optical Emission Spectrometry (ICP-OES). [Reporting Limit: 2.5mg/kg for As and 5 mg/kg for other heavy metals]

TEST ITEM	RESULT [mg/kg] SAMPLE 004	MAXIMUM LIMIT [mg/kg]
Soluble Lead (Pb)	< 5	90
Soluble Antimony (Sb)	< 5	60
Soluble Arsenic (As)	< 2.5	25
Soluble Barium (Ba)	< 5	1000
Soluble Cadmium (Cd)	< 5	75
Soluble Chromium (Cr)	< 5	60
Soluble Mercury (Hg)	< 5	60
Soluble Selenium (Se)	< 5	500

Note:

- "mg/kg" denotes milligram per kilogram
- "<" denotes less than</li>
- Result shown is adjusted analytical result.
- Limit is quoted from ASTM F963-11 Clause 4.3.5.2.

# 2.4. TOTAL LEAD CONTENT (ASTM F963-11)

For Paint and Similar Surface-Coating Materials:

Test method: With reference to ASTM F 963-11 Section 8.3.1 Heavy metal analysis was determined by Inductively Coupled Plasma Optical Emission Spectrometry (ICP-OES). [Reporting Limit: 10 mg/kg]

TEST ITEM	RESULT [mg/kg]			MAXIMUM
	SAMPLE 001	SAMPLE 002	SAMPLE 003	LIMIT [mg/kg]
Total Lead (Pb)	< 10	< 10	< 10	90

TEST ITEM	RESULT	MAXIMUM	
	SAMPLE 009+010	SAMPLE 011	LIMIT [mg/kg]
Total Lead (Pb)	< 10	< 10	90

- "mg/kg" denotes milligram per kilogram
- "<" denotes less than</p>
- Paint and other similar surface-coating materials applied to toys shall comply with the lead content provisions of 16 CFR 1303, issued under the Consumer Product Safety Act (CPSA) as amended by the Consumer Product Safety Improvement Act of 2008 (CPSIA).



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#### For Substrate Materials:

Test method: With reference to ASTM F 963-11 Section 8.3.1 Heavy metal analysis was determined by Inductively Coupled Plasma Optical Emission Spectrometry (ICP-OES). [Reporting Limit: 10 mg/kg]

TEST ITEM	RESULT [mg/kg]			MAXIMUM
	SAMPLE 004	SAMPLE 005	SAMPLE 006	LIMIT [mg/kg]
Total Lead (Pb)	< 10	< 10	< 10	100

TEST ITEM	RESULT	MAXIMUM	
	SAMPLE 007	SAMPLE 008	LIMIT [mg/kg]
Total Lead (Pb)	< 10	< 10	100

#### Note:

- "mg/kg" denotes milligram per kilogram
- "<" denotes less than</p>
- Accessible component parts of children's products must not contain lead or lead compounds in which the lead content (calculated as lead metal [Pb]) is in excess of 100 ppm of the weight of the component, except as provided under 16 CFR 1500.88 and 16 CFR 1500.91.

# 2.5. TOTAL LEAD CONTENT (CPSIA)

#### For surface coating:

Test method: With reference to CPSC-CH-E1003-09.1, analyzed by Inductively Coupled Plasma Optical Emission Spectrometer (ICP-OES). [Reporting Limit: 10mg/kg]

TEST ITEM	RESULT [mg/kg]			MAXIMUM
	SAMPLE 001	SAMPLE 002	SAMPLE 003	LIMIT [mg/kg]
Total Lead (Pb)	< 10	< 10	< 10	90

TEST ITEM	RESULT	MAXIMUM	
	SAMPLE 009+010	SAMPLE 011	LIMIT [mg/kg]
Total Lead (Pb)	< 10	< 10	90

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#### For substrate:

Test method: With reference to CPSC-CH-E1001-08.3(for metal) or CPSC-CH-E1002-08.3(for non metal), analyzed by Inductively Coupled Plasma Optical Emission Spectrometer (ICP-OES). [Reporting Limit: 10mg/kg]

TEST ITEM	RESULT [mg/kg]			MAXIMUM
	SAMPLE 004	SAMPLE 005	SAMPLE 006	LIMIT [mg/kg]
Total Lead (Pb)	< 10	< 10	< 10	100

TEST ITEM	RESULT	MAXIMUM	
	SAMPLE 007	SAMPLE 008	LIMIT [mg/kg]
Total Lead (Pb)	< 10	< 10	100

Note:

- "mg/kg" denotes milligram per kilogram
- "<" denotes less than</li>

# 2.6. PHTHALATES CONTENT

Test method: With reference to CPSC-CH-C1001-09.3, extracted by organic solvent and analyzed by Gas Chromatography and Mass Spectrometry (GC-MS). [Reporting limit: 0.005%]

TEST ITEM	RESULT [%]			
TESTITEM	SAMPLE 001	SAMPLE 002	SAMPLE 003	
Di(2-ethylhexyl) phthalate (DEHP)	<0.005	0.018	<0.005	
Dibutyl phthalate (DBP)	<0.005	<0.005	0.014	
Benzyl butyl phthalate (BBP)	<0.005	<0.005	<0.005	
Di-isononyl phthalate (DINP)	<0.005	<0.005	<0.005	
Di-isodecyl phthalate (DIDP)	<0.005	<0.005	<0.005	
Di-n-octyl phthalate (DNOP)	<0.005	<0.005	<0.005	

- "%" denotes percent by weight
- "<" denotes less than</li>
- Limit according to Consumer Product Safty Improvement Act (CPSIA) 2008: In toys and childcare articles, concentration of each individual DEHP, DBP or BBP shall not be greater than 0.1% by weight; In toys which can be placed in the mouth and childcare articles, concentration of each individual DINP, DIDP or DNOP shall not be greater than 0.1% by weight.



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	RESULT [%]			
TEST ITEM	SAMPLE 004	SAMPLE 009+010	SAMPLE 011	
Di(2-ethylhexyl) phthalate (DEHP)	<0.005	<0.005	<0.005	
Dibutyl phthalate (DBP)	<0.005	<0.005	<0.005	
Benzyl butyl phthalate (BBP)	<0.005	<0.005	<0.005	
Di-isononyl phthalate (DINP)	<0.005	<0.005	<0.005	
Di-isodecyl phthalate (DIDP)	<0.005	<0.005	<0.005	
Di-n-octyl phthalate (DNOP)	<0.005	< 0.005	<0.005	

Note:

- "%" denotes percent by weight
- "<" denotes less than</p>
- Limit according to Consumer Product Safty Improvement Act (CPSIA) 2008: In toys and childcare articles, concentration of each individual DEHP, DBP or BBP shall not be greater than 0.1% by weight; In toys which can be placed in the mouth and childcare articles, concentration of each individual DINP, DIDP or DNOP shall not be greater than 0.1% by weight.

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TÜV SÜD Certification and Testing (China) Co., Ltd. Shenzhen Branch

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